

Alesta®

The Global Color Collection

Architectural Powder Coatings



Axalta has built a legacy of powder coatings expertise over 50 years.

Axalta powder coatings offer superb technology with benefits for many industrial applications. These products have earned a reputation for corrosion resistance and durability due to superior edge coverage, thick film build, and primerless application. Containing virtually no volatile organic compounds (VOCs) or targeted hazardous air pollutants (HAPs), powder coatings are designed to respond to environmental demands while meeting customer requirements. In addition, powder coatings are free from solvents and

leave no traces of residual solvents in the coating film. Powder coatings also has good resistance to hydrolysis, and low oxygen and moisture transmission properties. Powder coatings come ready to use, are easy to apply and require minimal operator training. Over-sprayed material can be re-used, reducing waste. The combined considerations of cost, environmental acceptability, worker safety, and ease of use make powder coatings a bright choice for the finishing industry. Axalta has powder coatings manufacturing facilities in Asia, Europe, and the Americas.

The Global Color Collection from Alesta® is designed to inspire architects and provide them the freedom to coordinate powder coated surfaces with the look and feel of a wide variety of building materials.



Alesta®

- > A wide variety of aesthetically pleasing colors and surface textures
- > Meets AAMA, Qualicoat and GSB standards
- > Excellent weatherability, elasticity, impact and abrasion resistance
- > Ideal for hand railings, fencing, and residential aluminum extrusions

Available in the following finishes:

Matte

Fine Texture

Semi-Gloss

High Gloss

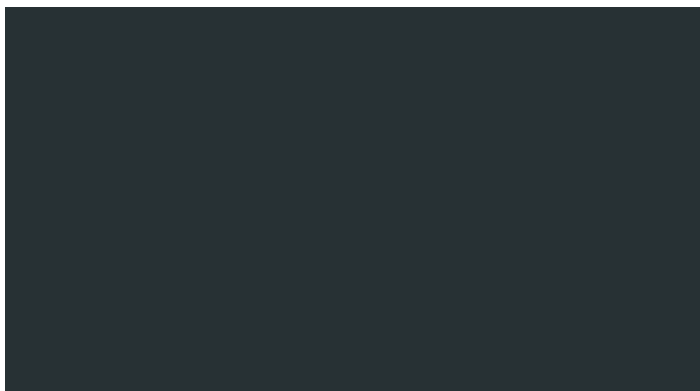
Highlights

- > Can be applied on aluminum or steel substrates
- > Uniform color between batches
- > High weather resistance and color retention
- > Environmentally responsible
- > Available globally





Black Gray
RAL 7021



Anthracite Grey
RAL 7016



Basalt Grey
RAL 7012



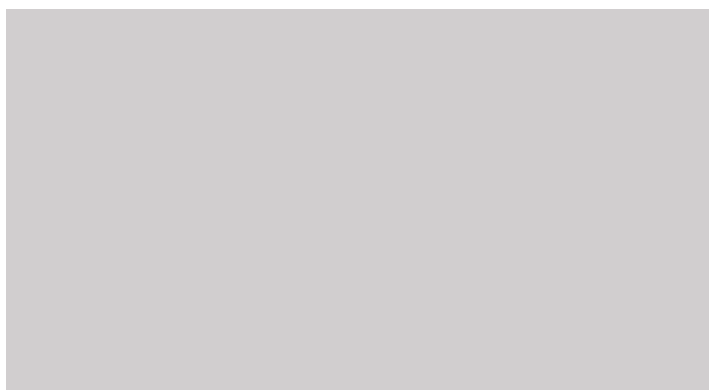
Tele Grey 2
RAL 7046



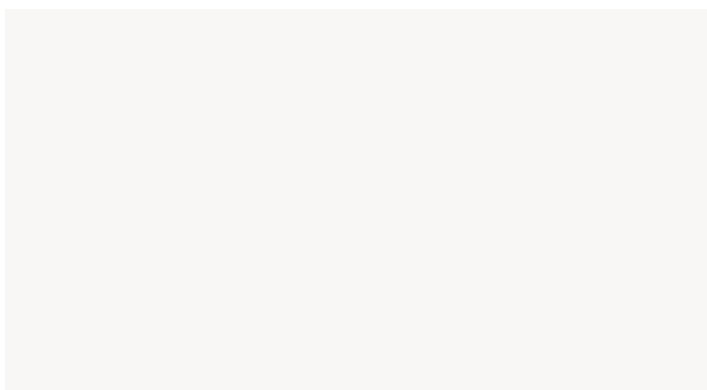
Silver Grey
RAL 7001



Window Gray
RAL 7040



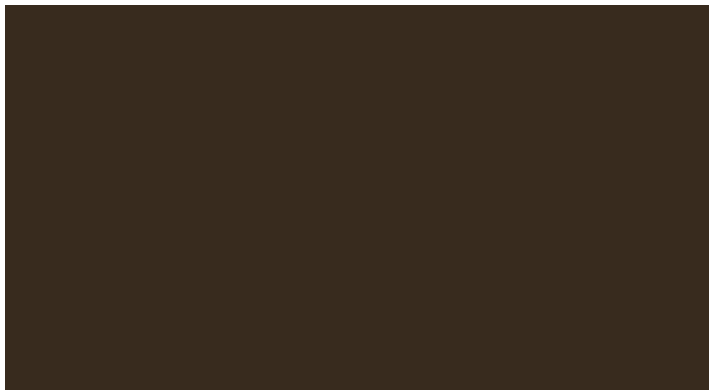
Tele Grey 4
RAL 7047



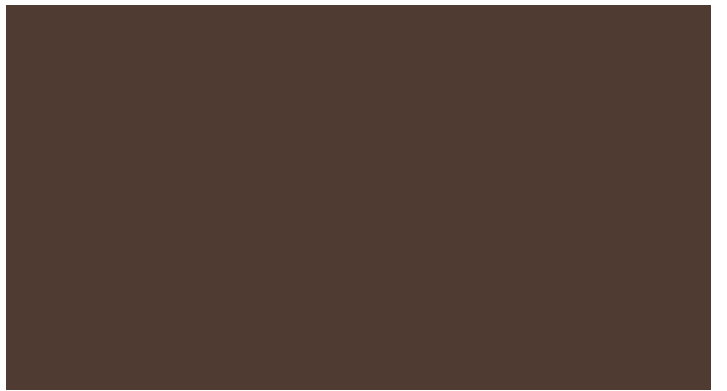
Traffic White
RAL 9016



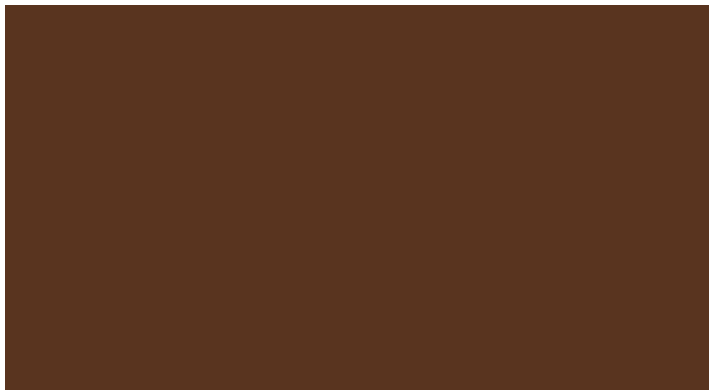
Opera House, Sydney



Sepia Brown
RAL 8014



Terra Brown
RAL 8028



Fawn Brown
RAL 8007



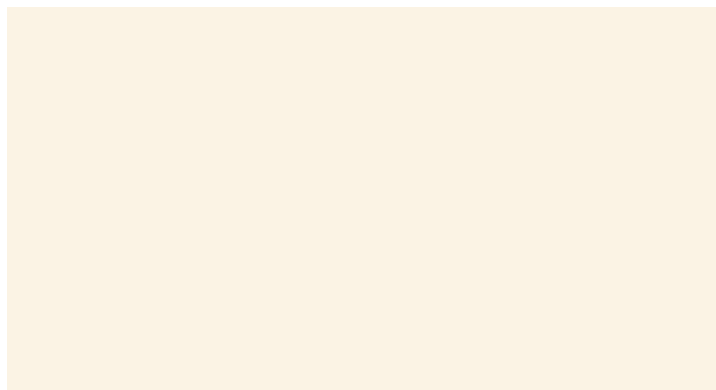
Clay Brown
RAL 8003



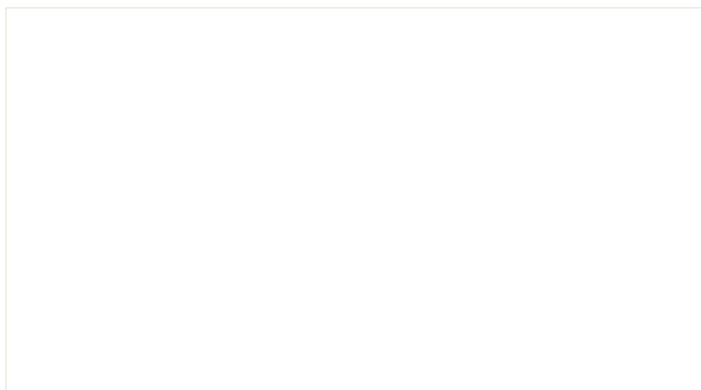
Beige
RAL 1001



Light Ivory
RAL 1015



Cream White
RAL 9001



Pure White
RAL 9010



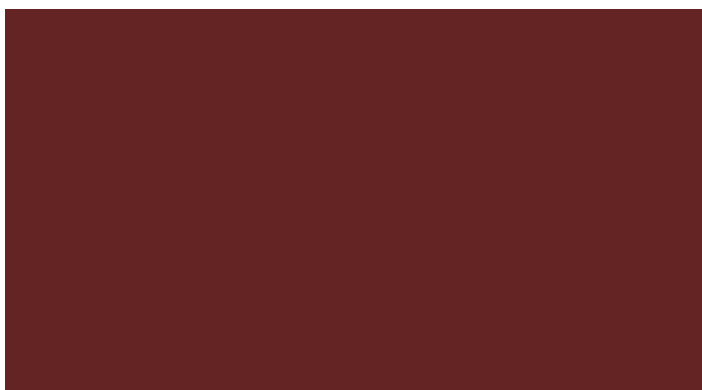
Broom yellow
RAL 1032



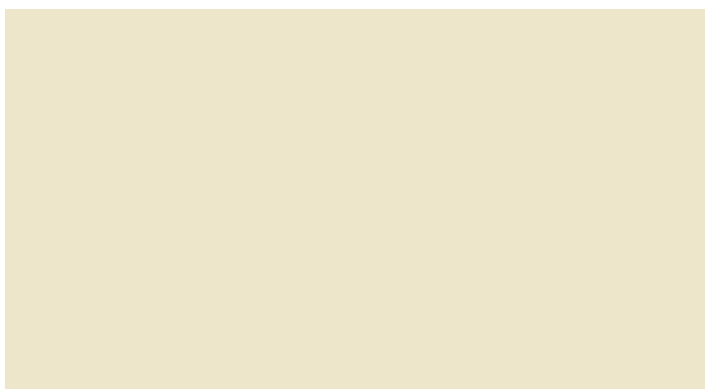
Flame red
RAL 3000



Purple red
RAL 3004



Oxide red
RAL 3009



Oyster white
RAL 1013



Grey beige
RAL 1019



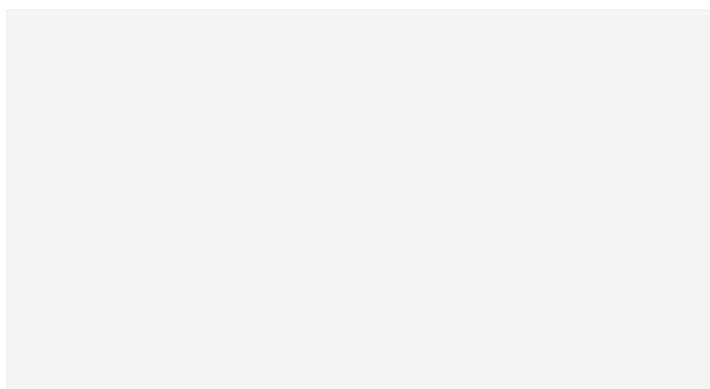
Yellow green
RAL 6018



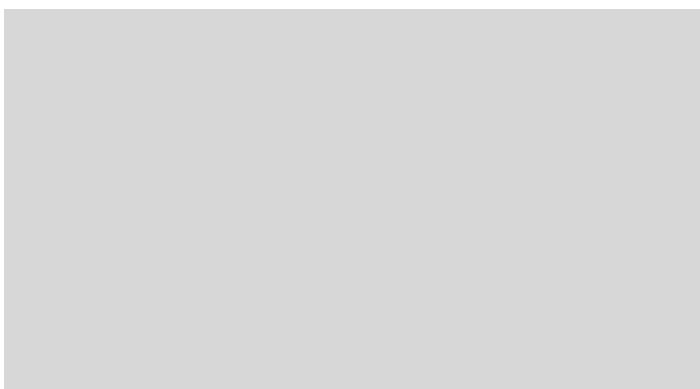
Moss green
RAL 6005



Mont Blanc, Chamonix France



Signal white
RAL 9003



Light grey
RAL 7035



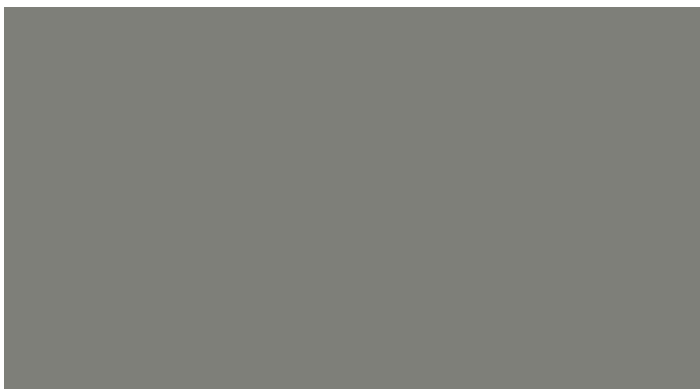
Sky blue
RAL 5015



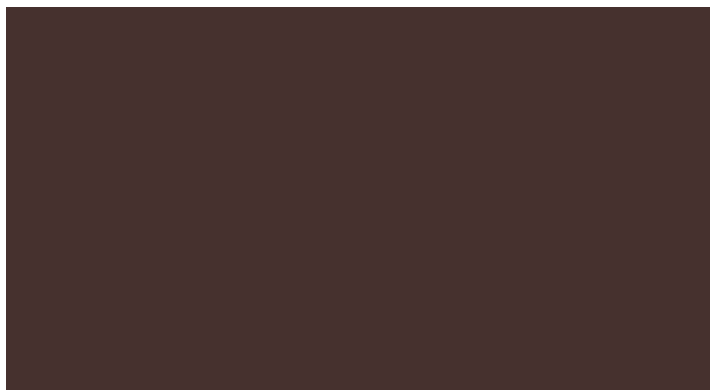
Ultramarine blue
RAL 5002



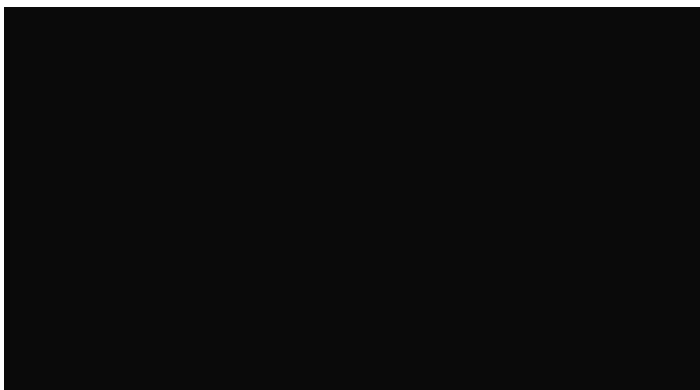
White aluminium
RAL 9006



Dusty grey
RAL 7037



Chocolate brown
RAL 8017



Jet black
RAL 9005

Axalta Coating Systems

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